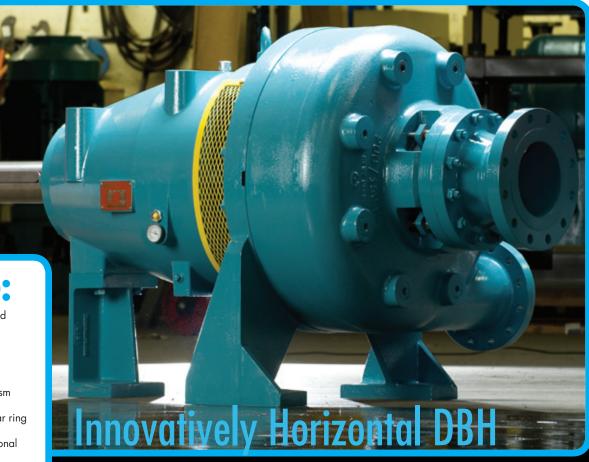


Powerful handling of heavy-duty slurry applications



Toyo Pumps North America's DBH series is affectionately known around the industry as the 'slurry hog' and for good reason. This pump has been designed with an appetite to digest some of the toughest slurry applications around.

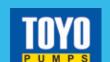
This is a hard wearing, heavy duty, state of the art slurry pump that comes standard in high chrome and CD4 MCU. Designed for optimum efficiency, the DBH features a high efficiency impeller and flow stabilizing vanes on the suction to increase efficiency and reduce turbulence and resulting impeller wear. There are three series available in the DBH line: LH (Low head, averaging about 165 TDH), HH (High Head, averaging about 360 TDH) and MD (Mine dewatering – high head, averaging about 500 TDH). The DBH also features both a front and back pull-out design along with a heavy duty shaft with the added protection of a shaft sleeve that extends from impeller to seal. For ease of service, the DBH provides a patented impeller release mechanism and patented externally adjustable wear ring. Finally, the DBH design allows for the maximum range of sealing options which are easily interchanged on site without special modification. This is an innovative machine.

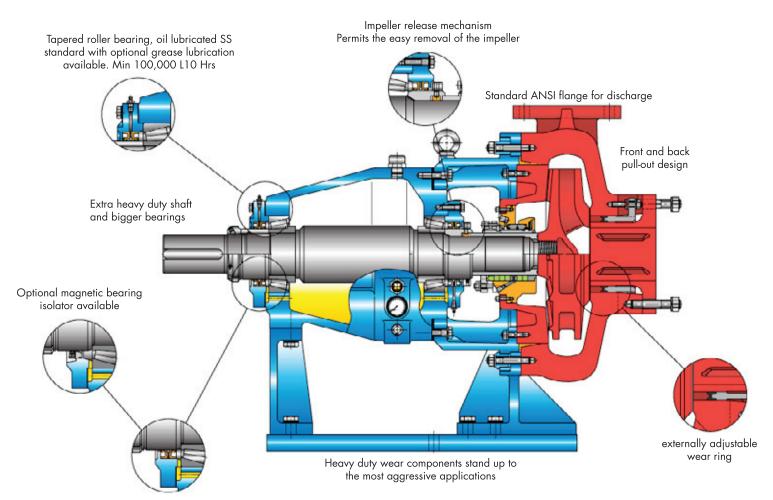


At a Glance:

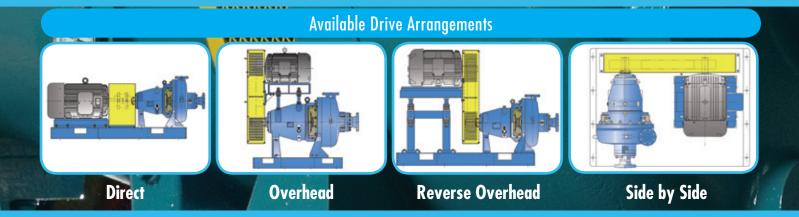
- High Chrome and CD4 as standard
- Capacities to 4500 Usgpm
- Heads up to 570 Ft
- Patented Impeller release mechanism
- Patented externally adjustable wear ring
- Increased wall thickness for additional wear availability
- Increased efficiencies in state of the art slurry pump design
- Front and back pull out design
- Three series available (Low Head -'LH', High Head -'HH' & Mine Dewatering -'MD')

Powerful handling of heavy-duty slurry applications





Bearing Seals, primary oil seals with secondary dirt exclusion seals and metallic Lantern ring for external grease purging.

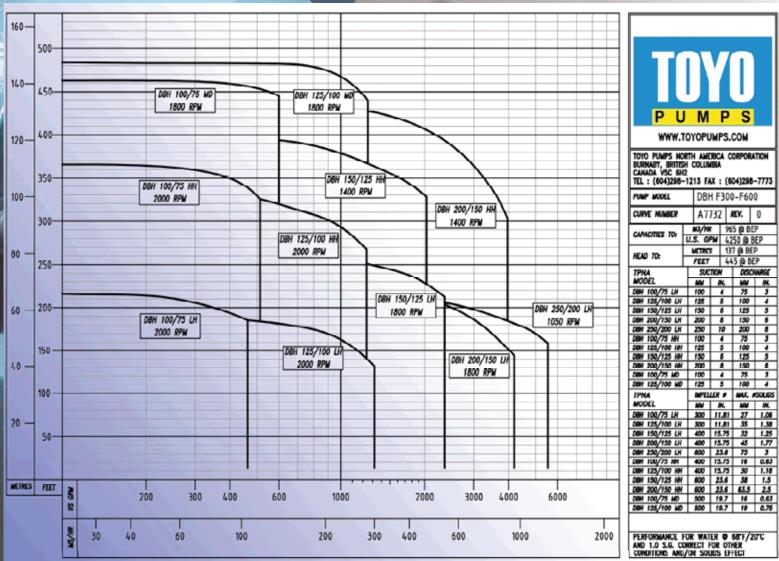




Powerful handling of heavy-duty slurry applications



DBH Curve





PERFORMANCE FOR WATER © 68"F/20"C AND 1.0 S.G. CORRECT FOR OTHER CONDITIONS AND/OR SOLIUS EFFECT



For the most current DBH dimensional information please visit the DBH section of www.toyopumps.com or call your Regional Manager.

Powerful handling of heavy-duty slurry applications



DBH Success Stories



DBH

Four DBH 125/100 MDHM, 250 HP are used in two independent systems (inline configuration) for this mine dewatering application. This arrangement allows for double flow in peak periods. The pumps are reverse overhead motor mounted and have been running successfully for 2 years with no hard metal wear parts required.



DBH

Four DBH 100/75 MDHM, 125HP are used in two independent systems of two in series (side by side configuration) in this mine dewatering application. This arrangement allows for double flow in peak periods. These pumps are motor mounted side by side and have been running successfully for 4 years with no hard metal wear parts used.

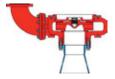
DBH

Five DBH 250/200 LHHM, 200 HP pumps installed in the dry scale pit of a large US steel mill, pumping mill scale water successfully for almost 3 years.





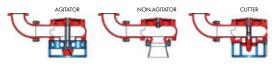
The Toyo Modular Program allows you the flexibility of using the wet ends below on various drive configurations. This advantage of the Toyo Product Line can significantly reduce spare parts inventory to an absolute minimum.



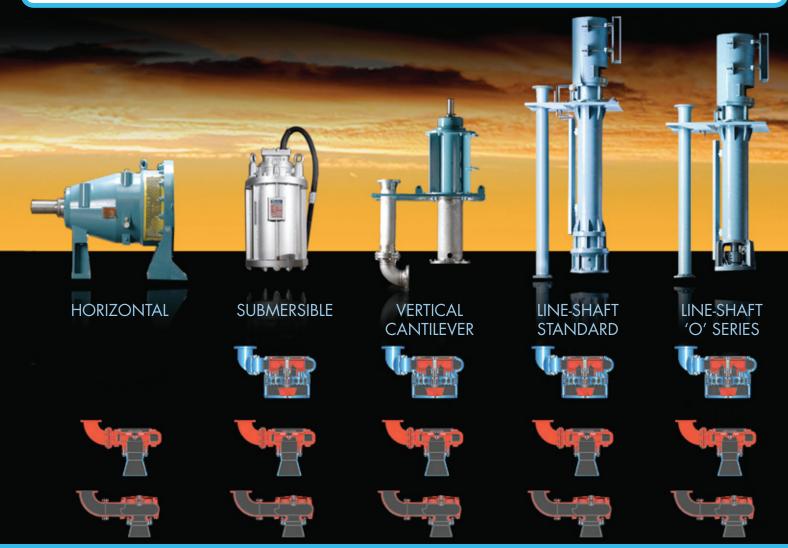
- Heavy solid handling capability
- Closed impeller
- Heavy metal sections for longer wear life
- Increased efficiencies in state of the art slurry pump design



- Heavy solid handling capability
- Closed and semi-open impellers available
- Patented Agitator Option
- Heavy metal sections for longer wear life



- Spiral casing design for increased efficiency and reduced wear
- Fully recessed impeller allows for large solids passage
- Only approx 15% of pumped liquid is in contact with impeller
- Wet end standard in High Chrome and CD4
- Patented Agitator and Chopper options available



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For more information please visit www.toyopumps.com

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